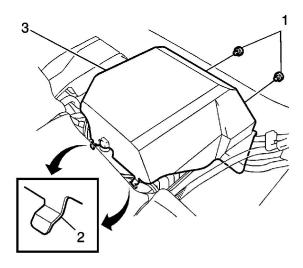
Communication Interface Module Replacement

Removal Procedure

Warning: Refer to **Battery Disconnect Warning** in the Preface section.

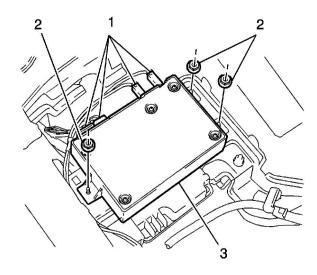




Note: The vehicle communication interface module (VCIM) has a specific set of unique numbers that tie the module to each vehicle. These numbers, the 10-digit station identification and the 11-digit electronic serial number, are used by the National Cellular Network and OnStar® to identify the specific vehicle. Because these numbers are tied to the vehicle identification number of the vehicle, you must never exchange these parts with those of another vehicle.

- 1. Disconnect the battery ground cable.
- 2. Remove the front seat. Refer to Front Seat Replacement Bucket.
- 3. Remove the two clips (1).
- 4. Disengage two guides (2) and remove the communication interface module cover (3).

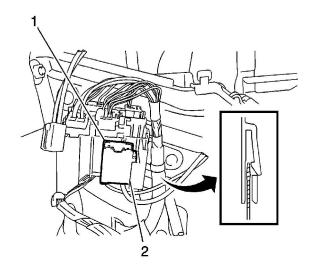
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- 5. Disconnect vehicle communication interface module electrical connectors (1).
- 6. Remove the three nuts (2).
- 7. Remove the vehicle communication interface module from the vehicle.

Installation Procedure





1. Position the vehicle communication interface module (3) in the vehicle.

Caution: Refer to Fastener Caution in the Preface section.

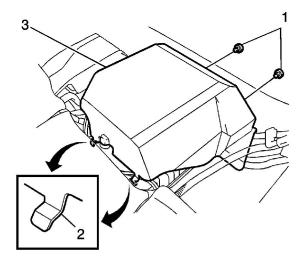
2. Install the three nuts (2).

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Tighten

Tighten the nuts (2) to 7.5 N·m (66 lb in).

3. Connect vehicle communication interface module electrical connectors (1).





- 4. Engage two guides (2) and install the communication interface module cover (3).
- 5. Install the two clips (1).
- 6. Connect two vehicle communication interface module electrical connectors (1).
- 7. Install the front seat. Refer to Front Seat Replacement Bucket.

Warning: Refer to Battery Disconnect Warning in the Preface section.

8. Connect the battery ground cable.

Note: If replacing the vehicle communication interface module, you must reconfigure the OnStar® system.

9. Reconfigure the OnStar® system. Refer to <u>Control Module References</u> for programming and setup information.